



## PACK MANUFACTURING COMPANY PM1100 AUTO

The Pack Manufacturing PM1100 Automatic Pot & Tray Filler is the go-to for large volume production. The next iteration of the Pack Manufacturing Company Pack Filler®, the new and improved Pack Manufacturing PM1100AUTO includes a variable speed soil hopper and filling conveyor and features a fully adjustable leveling sweep, compact roller and rotary brush. The PM1100AUTO is a highly customizable machine, capable of filling containers as small as flats and cell packs and a maximum size of 16" tall and 20" wide. For the fastest operation possible, the improved PM1100AUTO provides an automated setup between containers. Settings are saved for different containers on the touchscreen, and the user simply presses a button to adjust tool heights, set the soil delivery speed, and set the container production speed. Changing from a flat to a 7-gallon pot is as easy as pressing a button. Excess soil is returned to the hopper via the auger soil return system to virtually eliminate wasted grow media. The powered take-off ensures the finished product is quickly unloaded to the next stage of operations, while excess media is returned to the hopper. The Pack Filler™ is a powerhouse as a stand-alone unit, but in conjunction with an automated system where the machine can run at maximum capacity, your production will be second to none!



		RECIF	PES 1-5	CURRENT LOADED RECIPE		
				1 GALLON		
PROPILIOT 4	SOIL SPEED	CONVEYOR SPEED	PADDLE HEIGHT	ROLLER HEIGHT	BRUSH HEIGHT	
PRODUCT 1 1 GALLON	46.00%	52.00%	6.2"	6.2"	6.0"	LOAD
PRODUCT 2 288 TRAY	23.00%	35.00%	PADDLE HEIGHT 2.5"	ROLLER HEIGHT	BRUSH HEIGHT	LOAD
PRODUCT 3	SOIL SPEED 0.00%	0.00%	PADDLE HEIGHT 0.0"	0.0"	0.0"	LOAD
PRODUCT 4	SOIL SPEED 0.00%	0.00%	0.0"	ROLLER HEIGHT	0.0"	LOAD
PRODUCT 5	SOIL SPEED 0.00%	0.00%	PADDLE HEIGHT 0.0"	0.0"	BRUSH HEIGHT	LOAD
НОМЕ	RECIPES 1-5	RECIPES 6-	10 RECIPE	S 11-15 REC	CIPES 16-20	MAINTENANCE

SPECIFICATIONS	OPTIONS	FEATURES		
2 CUBIC YARD HOPPER	BUCKET SOIL RETURN	VARIABLE SPEED FEED & FILL		
230 VAC, SINGLE OR 3-PHASE	FIBER ROLLER	COMPACTING ROLLER		
UP TO 1100 16" POTS PER HOUR	HEAVY-DUTY CASTERS	ADJUSTABLE ROTARY BRUSH & SWEEP		
UP TO 1800 FLATS PER HOUR	PNEUMATIC BLOW-OFF	VIBRATOR ON BELT		
AUTOMATIC TOOLING SETUP	POWERED COMPACT ROLLER	POWERED TAKE OFF		
TOUCHSCREEN CONTROLS	CONVEYOR SOIL RETURN	AUGER SOIL RETURN		

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